We are committed to the growth of our company through a programme of investment in jobs, the
continual improvement of our products and processes and the flexibility to serve our customers better.

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## CAL-PRO

expansion vessel for heating systems capacity: from 4-900 litres

## Advantages

The CAL-PRO expansion vessels absorb the water volume variations in closed heating systems maintaining constant pressure and help to reduce energy consumption. The broad range available meets the requirements of various heating system sizes.

## Technical features

Crimped or welded carbon steel shells, synthetic SBR rubber according to DIN 4807-3 norms are suitable to every capacity for maximising tank drawdown. Vessels are painted externally with long-lasting epoxypolyester powder coating and are $100 \%$ factory-tested.

## Working

In a closed heating system water cannot be compressed and any increase in water volume due to the increase of its temperature is absorbed by the expansion vessel. When water is cold, the precharge pressure of the tank presses the diaphragm against the tank. As temperature increases, the expanded water volume pushes against the membrane and water enters the tank, providing additional space to the system. With the temperature decrease, the air cushion forces water back into the system. This permits the system to maintain the pressure, helping to reduce energy consumption of the heating system.

Certification


Technical and dimensional data

| Model | Our ref | Market ref | Capacity (Ltr) | $\varnothing$ Diameter | Height | E | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CAL-PRO 4 | 1300000400B | Z1-301004 | 4 | 225 mm | 195 mm | - | 3/4"G |
| CAL-PRO 8 | 1300000800B | Z1-301008 | 8 | 220 mm | 295 mm | - | 3/4"G |
| CAL-PRO 12 | 1300001200B | Z1-301012 | 12 | 294 mm | 281 mm | - | 3/4"G |
| CAL-PRO 18 | $1300001800 B$ | 21-301018 | 18 | 290 mm | 400 mm | - | 3/4"G |
| CAL-PRO 24 | 1300002400B | Z1-301024 | 24 | 324 mm | 415 mm | - | 3/4"G |
| CAL-PRO 35 | 1300003500 |  | 35 | 404 mm | 408 mm | - | 3/4"G |
| CAL-PRO 35* | 1300003503 | Z1-302035CP | 35 | 404 mm | 387 mm | 119 | 3/4"G |
| CAL-PRO 50 | 1300005000 |  | 50 | 407 mm | 530 mm | - | 3/4"G |
| CAL-PRO 50* | 1300005003 | Z1-302050CP | 50 | 407 mm | 507 mm | 157 | 3/4"G |
| CAL-PRO 80 | 1300008000 | 21-302080 | 80 | 450 mm | 608 mm | 150 | 3/4"G |
| CAL-PRO 105 | 1300010500 | Z1-302105 | 105 | 500 mm | 665 mm | 165 | 3/4"G |
| CAL-PRO 150 | 1300015000 | Z1-302150 | 150 | 500 mm | 897 mm | 216 | 3/4"G |
| CAL-PRO 200 | 1300020000 | Z1-302200 | 200 | 600 mm | 812 mm | 225 | 3/4"G |
| CAL-PRO 250 | 1300025000 | Z1-302250 | 250 | 630 mm | 957 mm | 245 | 3/4"G |
| CAL-PRO 300 | 1300030000 | 21-302300 | 300 | 630 mm | 1105 mm | 245 | 3/4"G |
| CAL-PRO 400 | 1300040000 | 21-302400 | 400 | 630 mm | 1450 mm | 245 | 3/4"G |
| CAL-PRO 500 | 1300050000 | Z1-302500 | 500 | 750 mm | 1340 mm | 290 | 1 "G |
| CAL-PRO 600 | 1300060000 | 21-302600 | 600 | 750 mm | 1555 mm | 290 | 1 "G |
| CAL-PRO 700 | 1300070000 | Z1-302750 | 700 | 750 mm | 1755 mm | 290 | 1 "G |
| CAL-PRO 800 | 1300080000 |  | 800 | 750 mm | 1855 mm | 290 | 1 "G |
| CAL-PRO 900 | 1300090000 |  | 900 | 750 mm | 2105 mm | 290 | 1 "G |

* With feet

NB: CAL-PRO vessels 4 litre to 24 litre are sold complete with bracket

## Material description

| Description | Material |
| :--- | :--- |
| Shell | Carbon Steel |
| Connections | Carbon Steel |
| Membrane | SBR synthetic rubber |
| Colour | Red |

## Operating conditions

| Maximum working pressure 4-8 litres | 5 bar |
| :--- | :--- |
| Maximum working pressure 12-50 litres | 4 bar |
| Maximum working pressure 80-900 litres | 6 bar |
| Maximum operating temperature | $90^{\circ} \mathrm{C}$ |
| Factory precharge 4-8 litres | 1.5 bar |
| Factory precharge 12-50 litres | 2 bar |
| Factory precharge 80-900 litres | 2.5 bar |

Technical drawings


## Assembly diagram



A - Draining
B - Safety valve
C - Air bleeder
D - Gate valve (where needed)
E - Backflow preventer (where needed)
F - Pressure gauge
G- Pump
H - Utilities (radiator / UF coils etc)
I - Mixing valve (where needed)
L - Zilmet expansion vessel

SEALED SYSTEM KIT
Contents: Filling loop, safety relief valve c/w pressure gauge, four way connector

Our reference: ZKITA075
N.B. CAL-PRO vessels 4 litre - 24 litre are complete with bracket



## EASY-PRO


expansion vessels for heating systems

Tanks are equipped with high quality
seamless chlorobutyl diaphragm
to assure long life and safety. The diaphragm never stretches or creases.


## EASY-PRO

expansion vessel for water heaters and electric pumps capacity: from 4-24 litres

## Advantages

Tanks are equipped with a high quality seamless chlorobutyl diaphragm to assure long life and safety. The diaphragm does not stretch or crease. A corrosion and bacteria resistant plastic dome ensure water purity, and the tank is without corners to trap sediment.

## Working

The Zilmet EASY-PRO tank leaves the factory already tested and prepressurised. Air and water do not mix, eliminating the possibility of water logging through loss of air to the system. In a hot water system, the increase in water volume due to the increase of its temperature is absorbed by the expansion vessel. When water is cold, the precharge pressure of the tank presses the diaphragm against the tank. As temperature increases, the expanded water volume pushes against the membrane and water enters the tank, providing additional space to the system. With the temperature decrease, the air cushion forces water back into the system. This permits the system to maintain the pressure, helping to reduce energy consumption of the heating system.


Technical and dimensional data

| Model | Code | Capacity (Ltr) | $\varnothing$ Diameter | Height | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: |
| EASY - PRO 8 | 11 EOOOO800 | 8 | 200 | 280 | $3 / 4^{\prime \prime} G$ |
| EASY - PRO 12 | 11 EO001200 | 12 | 270 | 264 | $3 / 4^{\prime \prime} G$ |
| EASY - PRO 18 | 11 EOOO1800 | 18 | 270 | 349 | $3 / 4^{\prime \prime} G$ |
| EASY - PRO 24 | 11 EOOO2400 | 24 | 300 | 392 | $3 / 4^{\prime \prime} G$ |

Material description

| Description | Material |
| :--- | :--- |
| Shell | Carbon Steel |
| Liner | Polypropylene |
| Connections | Stainless Steel |
| Membrane | Chlorobutyl** |
| Colour | Blue / White |

## Operating conditions

| Maximum working pressure | 10 bar |
| :--- | :--- |
| Maximum operating temperature | $70^{\circ} \mathrm{C}$ |
| Factory precharge | 2 bar |

Technical drawings

Vessel Volume

| Precharge (psi) |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model |  | 20 | 40 | 60 | 80 | 100 | 120 | 140 | 150 |
| US Gal | Litres |  | Acceptance volume (US Gal) with 150 psi applied prssure |  |  |  |  |  |  |
| 2.11 | 8 | 1.56 | 1.27 | 1.03 | 0.79 | 0.55 | 0.35 | 0.15 | 0.11 |
| 3.17 | 12 | 2.46 | 2.11 | 1.82 | 1.32 | 1.06 | 0.57 | 0.23 | 0.16 |
| 4.76 | 18 | 3.30 | 2.77 | 2.24 | 1.98 | 1.40 | 0.80 | 0.35 | 0.24 |
| 6.34 | 24 | 4.89 | 4.09 | 3.30 | 2.64 | 1.72 | 1.10 | 0.46 | 0.32 |

## Vessel choice

| Selection table for:$\begin{aligned} & \mathbf{P}_{\text {PREC }}=2 \mathrm{bar} \\ & \mathbf{P}_{\text {MAX }}=5 \mathrm{bar} \end{aligned}$ | Maximum working temperature ${ }^{\circ} \mathrm{C}$ |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 50 | 60 | 70 | 80 | 90 | 99 |
|  | Coeficient if water expansion with respect to $10^{\circ} \mathrm{C}$ |  |  |  |  |  |
|  | 0.012 | 0.017 | 0.022 | 0.029 | 0.036 | 0.043 |
| System capacity | Minimum theoretical volume / recommended vessel volume |  |  |  |  |  |
| 75 Litres | - | - | - | - | 5.3 / 8 | 6.5 / 8 |
| 100 Litres | - | - | - | $5.7 / 8$ | 7.1 / 8 | 8.6 / 12 |
| 125 Litres | - | - | 5.6 / 8 | 7.2 / 8 | 8.9 / 12 | 10.8/12 |
| 150 Litres | - | $5 / 8$ | $6.7 / 8$ | $8.6 / 12$ | 10.7/12 | 13/18 |
| 175 Litres | - | 5.9 / 8 | 7.9 / 8 | 10.1/12 | 12.5/18 | 15.1/18 |
| 200 Litres | - | $6.7 / 8$ | $9 / 12$ | 11.5/12 | 14.3/18 | 17.3/18 |
| 250 Litres | 5.9 / 8 | 8.4/12 | 11.2/12 | 14.4/18 | 17.8/18 | 21.6/24 |

The formula for the calculation is: $\mathbf{V}=\mathbf{e} \mathbf{C}\left[1-\left(\left(\mathbf{P}_{\text {prec }}+1\right) /\left(\mathbf{P}_{\text {max }}+1\right)\right)\right]$
$\mathbf{V}=$ Volume of the vessel (litres) $\quad \mathbf{e}=$ Coefficient of water expansion $\quad \mathbf{C}=$ system water volume (litres)
$\mathbf{P}_{\text {max }}=$ System pressure (bar) $\quad \mathbf{P}_{\text {prec }}=$ Precharge pressure (bar)
ATEENTION
The calculation, that is valid provided that the expansion vessel and the safety valve are at the same height, gives only an approximation of the volume needed for the expansion vessel and, anyway, has to be verified by a specialized and authorized technician for keeping into account the real characteristics of the system and of the used fluid. The choice of the vessel has to be made considering that its max. workinpressure must be at least equal to the max. system pressure (pressure setting of the safety valve).

Application examples



## OEM-PRO

expansion vessel for boilers
capacity: from 6-24 litres

## Advantages

The wide range of vessels (shapes, capacity, connection and attachment systems) makes this line satisfy any boiler manufacturers specific requirements.
Added to this line are also high quality and compact expansion vessels suitable for sanitary circuits of boilers.

## Technical features

Crimped or welded carbon steel shells. Synthetic SBR rubber according to DIN 4807-3 norms are suitable to every capacity for maximising tank drawdown. Vessels are painted externally with long-lasting epoxypolyester powder coating and are 100\% factory-tested.

## Working

In a closed heating system water cannot be compressed and any increase in water volume due to the increase of its temperature is absorbed by the expansion vessel. When water is cold, the precharge pressure of the tank presses the diaphragm against the tank. As temperature increases, the expanded water volume pushes against the membrane and water enters the tank, providing additional space to the system. With the temperature decrease, the air cushion forces water back into the system. This permits the system to maintain the pressure,
 helping to reduce energy consumption of the heating system.

## Certification

Technical and dimensional data

| Code | Capacity (Ltr) | $\varnothing$ Diameter | Height | Max pressure | Precharge | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $13 B 6000713$ | 7 | 387 mm | 90 mm | 3 bar | 1 bar | $3 / 8^{\prime \prime} G$ |
| 13 B 6000802 | 8 | 387 mm | 100 mm | 3 bar | 1 bar | $3 / 8^{\prime \prime} G$ |
| 13 B 6001000 | 10 | 387 mm | 110 mm | 3 bar | 1 bar | $3 / 4^{\prime \prime} G$ |
| $13 B 6001200$ | 12 | 387 mm | 140 mm | 3 bar | 1 bar | $3 / 4^{\prime \prime} G$ |
| 13 B 6001400 | 14 | 387 mm | 150 mm | 3 bar | 1 bar | $3 / 4^{\prime \prime} G$ |
| $13 \mathrm{BOOO1800}$ | 18 | 387 mm | 200 mm | 3 bar | 1 bar | $3 / 4^{\prime \prime} G$ |

## Operating conditions

| Maximum working pressure | 3 bar |
| :--- | :--- |
| Maximum operating temperature | $90^{\circ} \mathrm{C}$ |
| Factory precharge | $1 \pm 20 \%$ bar |
| Colour | Red $/$ Silver |

Drawing 531/L


Technical and dimensional data

| Code | Capacity (Ltr) | $\varnothing$ Diameter | Height | Max pressure | Precharge | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $13 A 6000600$ | 6 | 324 mm | 103 mm | 3 bar | 1 bar | $3 / 4^{\prime \prime} \mathrm{G}$ |
| $13 A 6000800$ | 8 | 324 mm | 130 mm | 3 bar | 1 bar | $3 / 4^{\prime \prime} \mathrm{G}$ |
| $13 A 6001000$ | 10 | 324 mm | 140 mm | 3 bar | 1 bar | $3 / 4^{\prime \prime} \mathrm{G}$ |
| $13 A 6001200$ | 12 | 324 mm | 170 mm | 3 bar | 1 bar | $3 / 4^{\prime \prime} \mathrm{G}$ |

Operating conditions

| Maximum working pressure | 3 bar |
| :--- | :--- |
| Maximum operating temperature | $90^{\circ} \mathrm{C}$ |
| Factory precharge | $1 \pm 20 \%$ bar |
| Colour | Red |

Drawing 541/L


## Technical and dimensional data

| Code | Capacity $(L t r)$ | $\varnothing$ Diameter | Height | Max pressure | Precharge | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $13 C 0000600$ | 6 | 392 mm | 61 mm | 3 bar | 1 bar | $3 / 8 " G$ |
| $13 C 0000800$ | 8 | 392 mm | 81 mm | 3 bar | 1 bar | $1 / 2^{\prime \prime} \mathrm{G}$ |
| 13 E 6001000 | 10 | 389 mm | 92 mm | 3 bar | 1 bar | $1 / 2^{\prime \prime} G$ |

Operating conditions

| Maximum working pressure | 3 bar |
| :--- | :--- |
| Maximum operating temperature | $90^{\circ} \mathrm{C}$ |
| Factory precharge | $1 \pm 20 \%$ bar |
| Colour | Red |

Drawing 521/L


Technical and dimensional data

| Code | Capacity $(L+r)$ | $\varnothing$ Diameter | Height | Max pressure | Precharge | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $13 D 0000803$ | 8 | 416 mm | 75 mm | 3 bar | 1 bar | $3 / 8^{\prime \prime} \mathrm{G}$ |

Operating condilions

| Maximum working pressure | 3 bar |
| :--- | :--- |
| Maximum operating temperature | $90^{\circ} \mathrm{C}$ |
| Factory precharge | $1 \pm 20 \%$ bar |
| Colour | Red |

## Drawing 522/L

Technical and dimensional data

| Code | Capacity $(L t r)$ | $\varnothing$ Diameter | Height | Max pressure | Precharge | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $13 F 0000600$ | 6 | 337 mm | 76 mm | 3 bar | 1 bar | $3 / 8 " \mathrm{G}$ |

## Operating conditions

| Maximum working pressure | 3 bar |
| :--- | :--- |
| Maximum operating temperature | $90^{\circ} \mathrm{C}$ |
| Factory precharge | $1 \pm 20 \%$ bar |
| Colour | Silver |

## Drawing 533



## Technical and dimensional data

| Code | Capacity (Ltr) | Dimensions | Height | Max pressure | Precharge | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $13 N 6000600$ | 6 | $492 \times 203 \mathrm{~mm}$ | 105 mm | 3 bar | 1 bar | $3 / 4^{\prime \prime} \mathrm{G}$ |
| $13 N 600 F G 00$ | 7.5 | $492 \times 203 \mathrm{~mm}$ | 118 mm | 3 bar | 1 bar | $3 / 4^{\prime \prime} \mathrm{G}$ |
| $13 N 6001000$ | 10 | $492 \times 203 \mathrm{~mm}$ | 150 mm | 3 bar | 1 bar | $3 / 4^{\prime \prime} \mathrm{G}$ |
| $13 N 6001200$ | 12 | $492 \times 203 \mathrm{~mm}$ | 170 mm | 3 bar | 1 bar | $3 / 4^{\prime \prime} G$ |

## Operating conditions

| Maximum working pressure | 3 bar |
| :--- | :--- |
| Maximum operating temperature | $90^{\circ} \mathrm{C}$ |
| Factory precharge | $1 \pm 20 \%$ bar |
| Colour | Red |



## Technical and dimensional data

| Code | Capacity (Ltr) | Dimensions | Height | Max pressure | Precharge | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $13 N 6000810$ | 8 | $561 \times 203 \mathrm{~mm}$ | 80 mm | 3 bar | 1 bar | $3 / 8$ " G |
| $13 \mathrm{NOOO1001}$ | 10 | $561 \times 203 \mathrm{~mm}$ | 90 mm | 3 bar | 1 bar | $3 / 8$ "G |

## Operating conditions

| Maximum working pressure | 3 bar |
| :--- | :--- |
| Maximum operating temperature | $90^{\circ} \mathrm{C}$ |
| Factory precharge | $1 \pm 20 \%$ bar |
| Colour | Silver |

Drawing 537/XL


## Technical and dimensional data

| Code | Capacity $(L t r)$ | Dimensions | Height | Max pressure | Precharge | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $13 S 0000804$ | 8 | $438 \times 250 \mathrm{~mm}$ | 95 mm | 3 bar | 1 bar | $3 / 8$ "G |

## Operating conditions

| Maximum working pressure | 3 bar |
| :--- | :--- |
| Maximum operating temperature | $90^{\circ} \mathrm{C}$ |
| Factory precharge | $1 \pm 20 \%$ bar |
| Colour | Red |

Drawing 539/L


## Technical and dimensional data

| Code | Capacity (Ltr) | Dimensions | Height | Max pressure | Precharge | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $13 M 0001002$ | 10 | $518 \times 232 \mathrm{~mm}$ | 100 mm | 3 bar | 1 bar | $3 / 8^{\prime \prime} \mathrm{G}$ |

## Operating conditions

| Maximum working pressure | 3 bar |
| :--- | :--- |
| Maximum operating temperature | $90^{\circ} \mathrm{C}$ |
| Factory precharge | $1 \pm 20 \%$ bar |
| Colour | Silver |

Drawing 518


## Technical and dimensional data

| Code | Capacity (Ltr) | Dimensions | Height | Max pressure | Precharge | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $13 Q 6001204$ | 12 | $435 \times 342 \mathrm{~mm}$ | 100 mm | 3 bar | 1 bar | $3 / 4^{\prime \prime \mathrm{G}}$ |
| $13 Q 2001800$ | 18 | $445 \times 350 \mathrm{~mm}$ | 158 mm | 3.5 bar | 1 bar | $3 / 4^{\prime \mathrm{Gm}}$ |
| $13 Q 2002400$ | 24 | $445 \times 350 \mathrm{~mm}$ | 178 mm | 3.5 bar | 1 bar | $3 / 4^{\prime \prime \mathrm{Gm}}$ |

Operating conditions

| Maximum working pressure | 3 bar |
| :--- | :--- |
| Maximum operating temperature | $90^{\circ} \mathrm{C}$ |
| Factory precharge | $1 \pm 20 \%$ bar |
| Colour | Red |

Drawing P637/L


## Technical and dimensional data

| Code | Capacity (Ltr) | Dimensions | Height | Max pressure | Precharge | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $13 L 0000801$ | 8 | $561 \times 232 \mathrm{~mm}$ | 81 mm | 3 bar | 1 bar | $1 / 2^{\prime \prime} \mathrm{G}$ |

Operating conditions

| Maximum working pressure | 3 bar |
| :--- | :--- |
| Maximum operating temperature | $90^{\circ} \mathrm{C}$ |
| Factory precharge | $1 \pm 20 \%$ bar |
| Colour | Silver |

Drawing 539/XL


Technical and dimensional data

| Code | Capacity (Ltr) | Dimensions | Height | Max pressure | Precharge | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1500000203 | 2 | $121 \times 83 \mathrm{~mm}$ | 291 mm | 8 bar | 3.5 bar | $1 / 2^{\prime \prime} \mathrm{G}$ SST |
| 1500000300 | 3 | $121 \times 83 \mathrm{~mm}$ | 454 mm | 8 bar | 3.5 bar | $1 / 2^{\prime \prime} \mathrm{G}$ SST |
| 1500000413 | 4 | $121 \times 83 \mathrm{~mm}$ | 602 mm | 8 bar | 3.5 bar | $1 / 2^{\prime \prime} \mathrm{GSST}$ |

Operating conditions

| Maximum working pressure | 8 bar |
| :--- | :--- |
| Maximum operating temperature | $90^{\circ} \mathrm{C}$ |
| Factory precharge | $1 \pm 20 \%$ bar |
| Colour | Silver |

Technical and dimensional data

| Code | Capacity (Ltr) | $\varnothing$ Diameter | Height | Max pressure | Precharge | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{1 5 H 0 0 0 0 2 0 0}$ | 2 | 93 mm | 401 mm | 10 bar | 3.5 bar | $1 / 2^{\prime \prime} \mathrm{G}$ |
| $\mathbf{1 5 H 0 0 0 0 3 0 0}$ | 3 | 93 mm | 493 mm | 10 bar | 3.5 bar | $1 / 2^{\prime \prime} \mathrm{G}$ |
| $15 \mathrm{HOOOO400}$ | 4 | 93 mm | 603 mm | 10 bar | 3.5 bar | $1 / 2^{\prime \prime} \mathrm{G}$ |

## Operating conditions

| Maximum working pressure | 10 bar |
| :--- | :--- |
| Maximum operating temperature | $90^{\circ} \mathrm{C}$ |
| Factory precharge | 3.5 bar |
| Colour | Silver |

Drawing 564/F


Technical and dimensional data

| Code | Capacity (Ltr) | $\varnothing$ Diameter | Height | Max pressure | Precharge | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 11 A0000200 | 2 | 142mm | 196mm | 10 bar | 3.5 bar | 1/2"G |
| 11 A0000204 | 2 | 125 mm | 187 mm | 10 bar | 3.5 bar | 1/2"G |
| 11 A0000300 | 3 | 125 mm | 255mm | 10 bar | 3.5 bar | 1/2"G |

Operating conditions
Drawing 20016

| Maximum working pressure | 10 bar |
| :--- | :--- |
| Factory precharge | $3.5 \pm 20 \%$ bar |
| Nominal volume | 2 litre |
| Colour | Silver |



Application diagram

$+1+x+2$

## INOX-PRO



## expansion vessels for potable water

The use of stainless steel and butyl membrane are the main features of this range of expansion vessels. Suitable for potable water (including alimentary purposes) as for cold or hot water with temperatures between $-10^{\circ} \mathrm{C}$ and $90^{\circ} \mathrm{C}$


## INOX-PRO

expansion vessel for anti-hammer, use in coastal areas and in the presence of brackishness.
capacity: from 0.16-18 litres

## Advantages

Stainless steel tanks are an excellent choice for situations which require high hygienic standards and a practically limitless product life. The vessels are compact permitting installation in plants producing sanitary hot water using water heaters or heat exchangers. They are also suitable for each type of water-surge plant connected to limited flow pumps.

## Technical features

The use of stainless steel with a membrane, which is suitable for alimentary purposes, as for cold and hot water with temperatures between $-10^{\circ} \mathrm{C}-90^{\circ} \mathrm{C}$. The range of stainless steel expansion vessels we produce is equipped with a non toxic membrane suitable for contact with drinking water according to the British WRAS/WRc and French ACS regulations. The high quality of materials, efficient manufacturing procedures and continuous quality control these stainless steel expansion vessels allow long lasting operation with little need for special maintenance.

Certification


Technical and dimensional data

| Model | Code | Capacity (Ltr) | $\varnothing$ Diameter | Height | Maximum Pressure | Precharge | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| INOX - PRO Z 160 | 11 BOOOAA00 | 0.16 | 82 mm | 72 mm | 15 bar | 3.5 bar | 1/4-1/2"G inox |
| INOX - PRO Z 50 | 11 BOOOBBOO | 0.5 | 94 mm | 119 mm | 10 bar | 3.5 bar | 1/2"G inox |
| INOX - PRO Z 100 | 11 B0000100 | 1 | 116 mm | 155 mm | 10 bar | 3.5 bar | 1/2"G inox |
| INOX - PRO Z 200 | 11 B0000201 | 2 | 140 mm | 196 mm | 10 bar | 3.5 bar | 1/2"G inox |
| INOX - PRO Z 8 | 11 B0000800 | 8 | 198 mm | 275 mm | 10 bar | 2.5 bar | 3/4"NPT inox |
| INOX - PRO Z 12 | 11 B0001200 | 12 | 270 mm | 270 mm | 10 bar | 2.5 bar | 3/4"G inox |
| INOX - PRO Z 18 | 11 B0001800 | 18 | 270 mm | 349 mm | 10 bar | 2.5 bar | 1 "G inox |

Material description

| Description | Material |
| :--- | :--- |
| Shell | Stainless Steel |
| Membrane | Butyl |
| Flange | Stainless Steel |

## Operating conditions

| Maximum working pressure 0.16 litres | 15 bar |
| :--- | :--- |
| Maximum working pressure $0.5-18$ litres | 10 bar |
| Maximum working temperature | $70^{\circ} \mathrm{C}$ |
| Factory precharge $0.16-2$ litres | 3.5 bar |
| Factory precharge $8-18$ litres | 2.5 bar |

Technical drawings

0.16 Litres

$0.5 / 1 / 2$ Litres


8/12/18 Litres

## Application diagrams




## ULTRA INOX-PRO

expansion vessel for potable water, pumps and booster sets
capacity: from 24-100 litres

## Advantages

The usable capacity of these membrane pressure tanks is superior to that of a normal tank. Less footprint at equal water yield, minimum pump starts and saving in energy consumption. The wide range (vertical and horizontal) makes Zilmet pressure tanks suitable for many applications. The tank is supplied already tested and cerlified by our factory according to the European Directive $97 / 23 / \mathrm{EC}$. Maximum durability of the membrane is assured as the membrane cannot bend or rub against the plate, as it is fixed at both ends of the tank.

## Technical features

The use of stainless steel with a membrane suitable for cold water, hot water and alimentary purposes are the main features of this range of vessels. Our range of stainless steel expansion vessels is equipped with a non toxic membrane suitable for contact with drinking water according to the British WRAS/WRC and French ACS regulations. The high quality of materials, efficient manufacturing procedures and continuous quality control, these stainless steel expansion vessels allow long lasting operation with minimal special maintenance.

## Working

When the pump starts, water enters the membrane tank as system pressure passes the pressure precharge using the available capacity of the tank (only useable water is stored). When the pressure in the chamber reaches the maximum system pressure, the pump stops working and the tank is filled to its maximum capacity. Pressure in the air side of the tank will push water into the system when there is a further requirement. The ULTRA INOX-PRO tank does not get logged with water and delivers all water possible, minimum pump starts are assured, saving energy and increasing the pump life.

Cerrification

## Technical and dimensional data

| Vertical vessels |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model | Code | Capacity (Ltr) | $\varnothing$ Diameter | Height | E | Maximum Pressure | Precharge | Connection |
| ULTRA PRO-INOX 24 V | 1110002403 | 24 | 270 mm | 485 mm | - | 10 bar | 1.5 bar | 3/4"-1"G |
| ULTRA PRO-INOX 60 V | 1110006002 | 60 | 380 mm | 860 mm | 170 mm | 10 bar | 1.5 bar | 1 "G |
| ULTRA PRO-INOX 100 V | 1110010002 | 100 | 450 mm | 910 mm | 153 mm | 10 bar | 1.5 bar | 1 "G |


| Horizontal vessels |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model | Code | Capacity <br> (Ltr) | $\varnothing$ Diameter | Height | L | Maximum Pressure | Precharge | Connection |
| ULTRA PRO-INOX 24 H | 1110002402 | 24 | 270 mm | 290 mm | 485 mm | 10 bar | 1.5 bar | 3/4"-1 "G |
| ULTRA PRO-INOX 60 H | 1110006003 | 60 | 380 mm | 410 mm | 640 mm | 10 bar | 1.5 bar | 1 "G |
| ULTRA PRO-INOX 100 H | 1110010003 | 100 | 450 mm | 480 mm | 730 mm | 10 bar | 1.5 bar | 1 "G |

## Material description

| Description | Material |
| :--- | :--- |
| Shell | Stainless Steel |
| Membrane | Butyl* |
| Flange | Stainless Steel |

* Replacement membrane for alimentary purposes


## Operating conditions

| Maximum working pressure | 10 bar |
| :--- | :--- |
| Maximum working temperature | $70^{\circ} \mathrm{C}$ |
| Factory precharge | 1.5 bar |

## Technical drawings



24 Litres


100 Litres
Horizontal


60-100 Litres


## ULTRA-PRO EVO

expansion vessel for potable water, pumps and booster sets capacity: from 19-100 litres

## Advantages

The pressure tanks ULTRA-PRO EVO are suitable for any modern installation. Can be applied to any type of irrigation pump, centrifugal pump and booster sets.
The food-grade membrane is replaceable.
The innovative patented Zilmet flange is made of tecnoprene ${ }^{\star}$, a high performance technopolymer with outstanding technical features.

## Technical features

Zilmet pays constant attention to technological progress and is always on the lookout for market innovation. We have introduced this new product to be included in our range of replaceable membrane pressure tanks. Based on a thorough analysis of the stress and strain endured by the flange, the study followed definition of shapes through FEM (Finite Element Method).

## Working

Tecnoprene ${ }^{\circledR}$ technopolymer, a material that lends the new flanges great stability, mechanical resistance as well as resistance to temperature variations. Not only is the material highly resistant, but it's also completely recyclable and therefore eco-friendly. This material was certified as food safe by the Food and Drug Administration (FDA).

Certification
(1) C TOV
picture 1


## Technical and dimensional data

| Vertical vessels |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model | Code | Capacity <br> (Ltr) | $\varnothing$ Diameter | Height | E | Maximum Pressure | Precharge | Connection |
| ULTRA PRO E V | 11 V 0002400 | 24 | 270 mm | 517 mm | - | 10 bar | 1.5 bar | 1 "G |
| ULTRA PRO E V | 11 V 0005000 | 50 | 380 mm | 770 mm | 148 mm | 10 bar | 1.5 bar | 1 "G |
| ULTRA PRO E V | 11 V 0006000 | 60 | 380 mm | 860 mm | 138 mm | 10 bar | 1.5 bar | 1 "G |
| ULTRA PRO E V | 11 V 0008000 | 80 | 450 mm | 830 mm | 121 mm | 10 bar | 1.5 bar | 1 "G |
| ULTRA PRO E V | 11 V 0010000 | 100 | 450 mm | 910 mm | 121 mm | 10 bar | 1.5 bar | 1 "G |


| Horizontal vessels |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model | Code | Capacity <br> (Ltr) | $\varnothing$ Diameter | Height | L | Maximum Pressure | Precharge | Connection |
| ULTRA PRO E H | 11 V 0001901 | 19 | 270 mm | 290 mm | 397 mm | 10 bar | 1.5 bar | 1 "G |
| ULTRA PRO E H | 11 V 0002401 | 24 | 270 mm | 290 mm | 471 mm | 10 bar | 1.5 bar | 1 "G |
| ULTRA PRO E H | 11 V 0005001 | 50 | 380 mm | 410 mm | 592 mm | 10 bar | 1.5 bar | 1 "G |
| ULTRA PRO E H | 11 V 0006001 | 60 | 380 mm | 410 mm | 672 mm | 10 bar | 1.5 bar | 1 "G |
| ULTRA PRO E H | 11 V 0008001 | 80 | 450 mm | 480 mm | 672 mm | 10 bar | 1.5 bar | 1 "G |
| ULTRA PRO E H | 11 V 0010001 | 100 | 450 mm | 480 mm | 762 mm | 10 bar | 1.5 bar | 1 "G |

Material description

| Description | Material |
| :--- | :--- |
| Shell | Carbon Steel |
| Bag membrane | Butyl/EPDM |
| Flange | Tecnoprene |
| Colour | Blue |

Operating conditions

| Maximum working pressure | 10 bar |
| :--- | :--- |
| Maximum working temperature | $70^{\circ} \mathrm{C}$ |
| Factory precharge | 1.5 bar |

## Technical drawings



24 Litres
Vertical


19-100 Litres
Horizontal


[^0]

## ULTRA-PRO

expansion vessel for potable water, pumps and booster sets capacity: from 24-3000 litres

## Advantages

ULTRA-PRO pressure tanks are the best choice for irrigation pumps, centrifugal pumps, submersible pumps and for booster sets. The capacity of a bladder tank is larger than the capacity of common storage tanks: the same performance can be obtained with a smaller volume, allowing minimum pump starts therefore saving energy.
The range of different sizes, availability of vertical and horizontal models, together the choice between galvanised or stainless steel flanges ensure that the ULTRA-PRO pressure tanks meet the requirements of the end user. Pressure tanks from Zilmet undergo 100\% factory testing procedures and are certified according to PED 97/23/EC.
The bladder, which is suitable for alimentary purposes, is fixed at both ends avoiding any possible contact against the inner tank surface.
ULTRA-PRO pressure tanks offer unlimited service as the bladder is easily replaceable.

## Technical features

MIG welded carbon steel body without internal rough spots or sharp edges. Replaceable bladder suitable for use with potable water. Painted externally with long lasting epoxy powder. Mild steel or stainless steel flanges for use with aggressive water.

## Working

When the pump starts, water enters the membrane tank as system pressure passes the pressure precharge using the whole capacity of the tank. Only usable water is stored. When the pressure in the chamber reaches the maximum system pressure, the pump stops working. The tank is filled to its maximum capacity. When water will be needed again, pressure in the airside will push water into the system. Since Zilmet ULTRA-PRO tank does not water log and delivers all possible water, minimum pump starts are assured with saving on energy consumption and increasing the pump life
Cerlification
(1) C TiO WRAS (T)

## Technical and dimensional data

| Vertical vessels |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model | Code | Capacity <br> (Ltr) | $\varnothing$ Diameter | Height | E | Maximum Pressure | Precharge | Connection |
| ULTRA PRO 24 V (SPH) | 1100002452 | 24 | 362 mm | 355 mm | - | 8 BAR | 1.5 BAR | 1"G |
| ULTRA PRO 24 V | 1100002418 | 24 | 270 mm | 485 mm | - | 10 BAR | 1.5 BAR | 1 "G |
| ULTRA PRO 50 V | 1100005006 | 50 | 380 mm | 770 mm | 180 mm | 10 BAR | 1.5 BAR | 1 "G |
| ULTRA PRO 60 V | 1100006006 | 60 | 380 mm | 860 mm | 170 mm | 10 BAR | 1.5 BAR | 1 "G |
| ULTRA PRO 80 V | 1100008006 | 80 | 450 mm | 830 mm | 153 mm | 10 BAR | 1.5 BAR | 1 "G |
| ULTRA PRO 100 V | 1100010006 | 100 | 450 mm | 910 mm | 153 mm | 10 BAR | 1.5 BAR | 1 "G |
| ULTRA PRO 100 V (SPECIAL) | 1100010020 | 100 | 450 mm | 910 mm | 153 mm | 10 BAR | 1.5 BAR | 1 "G |
| ULTRA PRO 200 V | 1100020006 | 200 | 550 mm | 1235 mm | 210 mm | 10 BAR | 1.5 BAR | 11/2"G |
| ULTRA PRO 300 V | 1100030006 | 300 | 630 mm | 1365 mm | 188 mm | 10 BAR | 1.5 BAR | $11 / 2 \mathrm{C}$ G |
| ULTRA PRO 500 V | 1100050006 | 500 | 750 mm | 1560 mm | 188 mm | 10 BAR | 1.5 BAR | 11/2"G |
| ULTRA PRO 750 V | 1100075051 | 750 | 750 mm | 2075 mm | 150 mm | 8 BAR | 1.5 BAR | 11/2"G |
| ULTRA PRO 750 V | 1100075057 | 750 | 750 mm | 2075 mm | 150 mm | 10 BAR | 2 BAR | $11 / 2 " G$ |
| ULTRA PRO 1000 V | 1100100052 | 1000 | 850 mm | 2100 mm | 120 mm | 6 BAR | 1.5 BAR | $11 / 2 " G$ |
| ULTRA PRO 1000 V | 1100100056 | 1000 | 850 mm | 2100 mm | 120 mm | 8 BAR | 2 BAR | $11 / 2 " G$ |


| Horizontal vessels |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model | Code | Capacity <br> (Ltr) | $\varnothing$ Diameter | Height | L | Maximum Pressure | Precharge | Connection |
| ULTRA PRO 24 H | 1100002406 | 24 | 270 mm | 290 mm | 485 mm | 10 bar | 1.5 bar | 1 "G |
| ULTRA PRO 50 H | 1100005007 | 50 | 380 mm | 410 mm | 560 mm | 10 bar | 1.5 bar | 1 "G |
| ULTRA PRO 60 H | 1100006007 | 60 | 380 mm | 410 mm | 640 mm | 10 bar | 1.5 bar | 1 "G |
| ULTRA PRO 80 H | 1100008007 | 80 | 450 mm | 480 mm | 640 mm | 10 bar | 1.5 bar | 1 "G |
| ULTRA PRO 100 H | 1100010007 | 100 | 450 mm | 480 mm | 730 mm | 10 bar | 1.5 bar | 1 "G |
| ULTRA PRO 200 H | 1100020007 | 200 | 550 mm | 580 mm | 985 mm | 10 bar | 1.5 bar | $11 / 2^{\prime \prime} \mathrm{G}$ |
| ULTRA PRO 300 H | 1100030007 | 300 | 630 mm | 660 mm | 1140 mm | 10 bar | 1.5 bar | $11 / 2 " G$ |

## Material description

| Description | Material |
| :--- | :--- |
| Shell | Carbon Steel |
| Membrane | Butyl*/EPDM ${ }^{*}$ |
| Flange | Galvanised / Stainless Steel |
| Colour | Blue / Red |

* Replaceable membrane for alimentary purposes


## Operating conditions

| Maximum working pressure | 10 bar |
| :--- | :--- |
| Maximum pressure 750 litres CE | $8 / 10$ bar |
| Maximum pressure 1000 litres CE | $6 / 8$ bar |
| Maximum operating temperature | $70^{\circ} \mathrm{C}$ |
| Factory precharge | $1.5-2$ bar |



Zilmet is an international manufacturer of high quality expansion tanks, with a large number of production sites, branches and distributors in Europe and throughout the world.

As a leader in the thermo-hydraulic market our objectives are constant research for new products and innovative solutions, always keeping quality as our characteristic element.

## ULTRA-PRO 16 bar

## Technical and dimensional data

| Vertical vessels |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model | Code | Capacity (Ltr) | $\varnothing$ Diameter | Height | Maximum Pressure | Precharge | Connection |
| ULTRA PRO 24 V | $11000024 \mathrm{B4}$ | 24 | 270 mm | 485 mm | 16 bar | 2 bar | 1 "G |
| ULTRA PRO 100 V | 1100010055 | 100 | 450 mm | 910 mm | 16 bar | 2 bar | 1 "G |
| ULTRA PRO 200 V | 1100020052 | 200 | 550 mm | 1235 mm | 16 bar | 2 bar | $11 / 2 " G$ |
| ULTRA PRO 300 V | 1100030048 | 300 | 630 mm | 1365 mm | 16 bar | 2 bar | $11 / 2 " G$ |
| ULTRA PRO 500 V | 1100050053 | 500 | 750 mm | 1560 mm | 16 bar | 2 bar | $11 / 2$ "G |
| ULTRA PRO 750 V | 1100075060 | 750 | 750 mm | 2075 mm | 16 bar | 2 bar | $11 / 2$ "G |
| ULTRA PRO 100 V | 1100100060 | 1000 | 850 mm | 2100 mm | 16 bar | 2 bar | $11 / 2 " G$ |

## Material description

| Description | Material |
| :--- | :--- |
| Shell | Carbon Steel |
| Membrane | Buty $^{\star} /$ EPDM $^{\star}$ |
| Flange | Painted flange |
| Colour | Blue / Red |

* Replaceable membrane for alimentary purposes


## Elastomers

| Membrane | Use | Working temperature |
| :---: | :---: | :---: |
| Butyl | Potable and non <br> potable water | $-10^{\circ} \mathrm{C}-70^{\circ} \mathrm{C}$ |
| EPDM | Potable and non <br> potable water | $-10^{\circ} \mathrm{C}-70^{\circ} \mathrm{C}$ |

## Operating conditions

| Maximum working pressure | 16 bar |
| :--- | :--- |
| Maximum operating temperature | $70^{\circ} \mathrm{C}$ |
| Factory precharge | 2 bar |

Spare membranes

| Model | Code | Capacity (Ltr) |
| :---: | :---: | :---: |
| 260100020 | Z1-260100020 | 24 |
| 1800002403 | Z1-1800002403 | $19-24$ |
| 260100021 | Z1-260100021 | 50 |
| 260100001 | Z1-260100001 | $60-80$ |
| 260100002 | Z1-260100002 | 100 |
| 260100013 | Z1-260100013 | 100 |
| 260100003 | Z1-260100003 | 200 |
| 260100004 | Z1-260100004 | 300 |
| 260100005 | Z1-260100005 | 500 |
| 260100006 | Z1-260100006 | $750-1000$ |



## HYDRO-PRO

expansion vessel for electrical pumps, anti-water hammer and water heaters capacity: from 2-600 litres

## Advantages

Compact design with seamless diaphragm which doesn't stretch or crease. Without bubbles or corners to trap sediment, inhibiting bacterial growth, with international approvals for use with potable water. Wide range available.

## Technical features

Protected precharge valve. Durable steel tank. Deep drawn steel shell for extra strength. MIG welding process eliminates interior rough spots and sharp edges preventing damage to the diaphragm and liner. Pre-pressurised air chamber. The butyl diaphragm isolates water from air. Exclusive internal epoxy-polyester coating. No rusting. Mild steel connection

## Working

The Zilmet HYDRO-PRO tank leaves the factory already tested and prepressurised. Air and water do not mix, eliminating any possibility of "water logging" through loss of air to the system; no corrosion.
Certification


## Technical and dimensional data

| Model | Our ref | Market ref | Capacity (Ltr) | $\varnothing$ Diameter | Height | E | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HYDRO PRO 2 | 11A0000211 | Z1-30002S | 2 | 142 mm | 196 mm | - | 1/2"G |
| HYDRO PRO 35 | 11A0003500 | Z1-11A0003500 | 35 | 380 mm | 370 mm | - | 1 "G |
| HYDRO PRO 50 | 11A0005000 | ZI-11A0005000 | 50 | 380 mm | 505 mm | 146 mm | 1 "G |
| HYDRO PRO 50 H | 11 A0005002 | ZI-1 1A0005002 | 50 | 380 mm | 418 mm | - | 1 "G |
| HYDRO PRO 50 IN LINE | 11 A0005017 | ZI-1 1A0005017 | 50 | 380 mm | 497 mm | - | 1 "G |
| HYDRO PRO 80 | 11 A0008000 | ZI-11A0008000 | 80 | 450 mm | 608 mm | 150 mm | 1 " $G$ |
| HYDRO PRO 105 | 11 A0010500 | ZI-1 1A0010500 | 105 | 500 mm | 665 mm | 165 mm | $11 / 4 " G$ |
| HYDRO PRO 150 | 11 A0015000 | ZI-11A0015000 | 150 | 500 mm | 897 mm | 216 mm | $11 / 4$ "G |
| HYDRO PRO 200 | 11A0020000 | ZI-11A0020000 | 200 | 600 mm | 812 mm | 225 mm | $11 / 4$ "G |
| HYDRO PRO 250 | 11A0025000 | ZI-1 1A0025000 | 250 | 630 mm | 957 mm | 245 mm | 11/4"G |
| HYDRO PRO 300 | 11 A0030000 | ZI-11A0030000 | 300 | 630 mm | 1105 mm | 245 mm | $11 / 4 " G$ |
| HYDRO PRO 400 | 11A0040000 | ZI-1 1A0040000 | 400 | 630 mm | 1450 mm | 245 mm | $11 / 4$ "G |
| HYDRO PRO 500 | 11A0050000 | ZI-1 1A0050000 | 500 | 750 mm | 1340 mm | 290 mm | $11 / 4 " G$ |
| HYDRO PRO 600 | 11A0060000 | ZI-11A0060000 | 600 | 750 mm | 1555 mm | 290 mm | $11 / 4$ "G |

## Material description

| Description | Material |
| :--- | :--- |
| Shell | Carbon Steel * |
| Connections | Carbon Steel * |
| Membrane | Butyl ** |
| Colour | Blue/grey (2 litres) |

* Internally coated with powder for alimentary purposes
** For alimentary purposes


## Operating conditions

| Maximum operating pressure | 10 bar |
| :--- | :--- |
| Maximum operating temperature | $70^{\circ} \mathrm{C}$ |
| Factory precharge (2 litres) | 3.5 bar |
| Factory precharge (5-8 litres) | 3 bar |
| Factory precharge (12-600 litres) | 2 bar |

## Technical drawings



2-35 Litres


24-50 Litres


50-600 Litres


## HY-PRO

expansion vessel for water heaters and for any type of pump capacity: from 2-24 litres

## Advantages

HY-PRO expansion tanks are equipped with inter-changeable membranes to ensure a long life, with a galvanised flange making the tank suitable for use with aggressive water.

## Working

The membrane guarantees that air and water do not mix, eliminating the possibility of waterlogging through loss of air to the system. In a hot water system the increase in water volume, due to the increase in temperature, is absorbed by the expansion vessel. When the water temperature decreases, the precharge pressure of the vessel presses the air cushion and forces water back into the system. In a potable water system, when the pump starts, water enters the membrane using the whole capacity of the tank. When the pressure in the chamber reaches the maximum system pressure, the pump stops working. The tank is filled to maximum capacity. When water is needed again, pressure in the air side will push water into the system. In both applications the system maintains the pressure, helping to reduce energy consumption.

## Certification


*12, 19, 24 litres only

Technical and dimensional data

| Model | Code | Capacity (Ltr) | $\varnothing$ Diameter | Height | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $H Y-$ PRO 2 | $11 \mathrm{HOOOO200}$ | 2 | 125 mm | 214 mm | $1 / 2^{\prime \prime} G$ |
| $H Y-$ PRO 8 | $11 \mathrm{HOOOO800}$ | 8 | 200 mm | 322 mm | $3 / 4^{\prime \prime} G$ |
| $H Y-$ PRO 12 | $11 \mathrm{HOOO1200}$ | 12 | 270 mm | 295 mm | $3 / 4^{\prime \prime} G$ |
| $H Y-$ PRO 19 | $11 \mathrm{HOOO1900}$ | 19 | 270 mm | 390 mm | $3 / 4^{\prime \prime} G$ |
| $H Y-$ PRO 24 | $11 \mathrm{HOOO2400}$ | 24 | 270 mm | 470 mm | $3 / 4^{\prime \prime} G$ |

Material description

| Description | Material |
| :--- | :--- |
| Shell | Carbon steel |
| Flange | Galvanised/ Plastic |
| Membrane | EPDM |
| Colour | White |

## Technical drawings



2 Litres


8-19 Litres

Operating conditions

| Maximum operating pressure | 10 bar |
| :--- | :--- |
| Maximum operating temperature | $70^{\circ} \mathrm{C}$ |
| Factory precharge | $1.5-3$ bar |



24 Litres


## WATER-PRO

expansion vessel for electrical pumps and water heaters capacity: from 5-24 litres

## Advantages

Compact design with seamless diaphragm inhibits bacterial growth. This range is certified according to PED 97/23/EC, ACS, IAPMO, Stainless steel connection

## Technical features

The WATER-PRO range offers compact expansion tanks for sanitary hot water with a fixed potable water butyl membrane and an internal epoxy coating. These tanks are provided with a stainless steel fitting. MIG welding eliminates sharp cutting edges inside the tank. The shape of the membrane is designed to avoid water stagnation and the growth of any bacteria. With an external epoxy-polyester coating the vessels are less liable to rust.

## Working

The WATER-PRO tank leaves the factory already tested and prepressurised. When the pump starts, water enters the tank as system pressure passes the minimum pressure pre-charge. When the pressure in the chamber reaches the maximum system pressure, the pump stops working. The tank is filled to maximum capacity, and when water is needed again, pressure in the air side will push the water into the system.

## Certification



## Technical and dimensional data

| Model | Code | Market ref | Capacity (Ltr) | $\varnothing$ Diameter | Height | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| WATER - PRO 5 | 11 A0000517 | Z1-300005WH | 5 | 160 mm | 270 mm | $3 / 4$ "NPT |
| WATER - PRO 8 | 11 A0000822 | Z1-300008WH | 8 | 200 mm | 280 mm | $3 / 4$ "NPT |
| WATER - PRO 12 | 11 A0001214 | Z1-300012WH | 12 | 270 mm | 264 mm | $3 / 4$ "NPT |
| WATER - PRO 18 | 11 A0001821 | Z1-300018WH | 18 | 270 mm | 349 mm | $3 / 4$ "NPT |
| WATER - PRO 24 | 11 A0002425 | Z1-300024WH | 24 | 300 mm | 392 mm | 1 "G |

Material description

| Description | Material |
| :--- | :--- |
| Shell | Carbon Steel * |
| Connections | Stainless Steel |
| Membrane | Butyl ** |
| Colour | Blue |

* Internally coated with powder for alimentary purposes
** For alimentary purposes

Operating conditions

| Maximum operating pressure | 10 bar |
| :--- | :--- |
| Maximum operating temperature | $70^{\circ} \mathrm{C}$ |
| Factory precharge $(5-8$ litres) | 3 bar |
| Factory precharge $(12-24$ litres $)$ | 2 bar |

## Technical drawings


5 Litres

12 Litres

8 / 18 / 24 Litres

Application examples



## Zilmet UK

sizing calculator
The new Zilmet UK sizing calculator is now available for FREE. Get your FREE calculator by visiting
www.zilmet.co.uk

SO

SOLARPLUS

expansion vessels for solar systems

A complete range of expansion vessels suitable for solar sytems.


## SOLARPLUS

expansion vessel for solar systems
capacity: from 12-600 litres

## Advantages

A complete range of tanks suitable for solar systems. The butyl membrane is also suitable for potable water applications.

## Technical features

Membrane expansion vessel manufactured according to PED 97/23/ EC and EN 13831 standards, suitable for solar systems, according to DIN 4757 and EN 12977. The vessel is equipped with a special solar membrane designed as a diaphragm, which separates the gas from the solar liquid.
Certification

## Technical and dimensional data

| Model | Code | Capacity (Ltr) | $\varnothing$ Diameter | Height | E | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SOLAR-PLUS 12 | 11A2001210 | 12 | 270 mm | 264 mm | - | $3 / 4$ "G |
| SOLAR-PLUS 18 | 11 A2001811 | 18 | 270 mm | 350 mm | - | $3 / 4$ "G |
| SOLAR-PLUS 25 | 11 A2002506 | 25 | 300 mm | 392 mm | - | 3/4"G |
| SOLAR-PLUS 35 W.F.* | 11 A2003304 | 35 W.F. | 380 mm | 367 mm | 125 mm | 3/4"G |
| SOLAR-PLUS 50 W.F.* | 11 A2005002 | 50 W.F. | 380 mm | 505 mm | 155 mm | 3/4"G |
| SOLAR-PLUS 80 | 11 A2008001 | 80 | 450 mm | 608 mm | 150 mm | 1 "G |
| SOLAR-PLUS 105 | 11 A2010503 | 105 | 500 mm | 665 mm | 165 mm | 1 "G |
| SOLAR-PLUS 150 | 11 A2015000 | 150 | 500 mm | 897 mm | 216 mm | 1 "G |
| SOLAR-PLUS 200 | 11 A2020000 | 200 | 600 mm | 812 mm | 225 mm | 1 "G |
| SOLAR-PLUS 250 | 11 A2025000 | 250 | 630 mm | 957 mm | 245 mm | 1 "G |
| SOLAR-PLUS 300 | 11 A2030000 | 300 | 630 mm | 1105 mm | 245 mm | 1 "G |
| SOLAR-PLUS 400 | 11 A2040000 | 400 | 630 mm | 1450 mm | 245 mm | 1 "G |
| SOLAR-PLUS 500 | 11 A2050000 | 500 | 750 mm | 1340 mm | 290 mm | 1 "G |
| SOLAR-PLUS 600 | 11 A2060000 | 600 | 750 mm | 1555 mm | 290 mm | 1 "G |

* With feet

Material description

| Description | Material |
| :--- | :--- |
| Shell | Carbon Steel |
| Connections | Carbon Steel |
| Membrane | ZILAN solar membrane |
| Colour | White/red |

## Operating conditions

| Maximum operating pressure | 10 bar |
| :--- | :--- |
| System operating temperature | $-10^{\circ} \mathrm{C}-110^{\circ} \mathrm{C}$ |
| Factory precharge | 2.5 bar |

Technical drawings


12-25 Litres


35-50 Litres


80-600 Litres

## SOLARPLUS TM

expansion vessel for solar systems with replaceable membrane capacity: from 12-500 litres

## Advantages

SOLARPLUS TM is a vertical vessel with a bottom flange to allow replacing the membrane whenever necessary.
This tank can handle pressures up to 10 bar.


Technical and dimensional data

| Model | Code | Capacity (Ltr) | $\varnothing$ Diameter | Height | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: |
| SOLARPLUS TM 12 | 11 H 2001200 | 12 | 270 mm | 296 mm | $3 / 4^{\prime \prime} G$ |
| SOLARPLUS TM 18 | 11 H 2001800 | 18 | 270 mm | 387 mm | $3 / 4^{\prime \prime} G$ |
| SOLARPLUS TM 24 | 11 H 2002400 | 24 | 270 mm | 461 mm | $3 / 4^{\prime \prime} G$ |
| SOLARPLUS TM 80 | 1102008000 | 80 | 450 mm | 830 mm | 1 "G |
| SOLARPLUS TM 100 | 1102010000 | 100 | 450 mm | 910 mm | $1 " \mathrm{G}$ |
| SOLARPLUS TM 200 | 1102020000 | 200 | 550 mm | 1235 mm | $1 / 1 / 2^{\prime \prime} G$ |
| SOLARPLUS TM 300 | 1102030000 | 300 | 630 mm | 1365 mm | $1 / 1 / 2^{\prime \prime} G$ |
| SOLARPLUS TM 500 | 1102050000 | 500 | 750 mm | 1560 mm | $1 / 2 / 2^{\prime \prime} G$ |

## Accessories

Zilmet offers various accessories for all working conditions of the solar energy system. These accessories are for the quick and safe replacement of the tank as well as the addition of another tank. The stop valve with discharge makes the annual pressure check just a matter of a few minutes.

| Code | Model | Description | Connection |
| :---: | :---: | :--- | :---: |
| 912508 | ZWH B | Universal bracket for wall assembly up to 25 litres | - |
| 912503 | ZWH M | Fast assembly for 35 and 50 litres | - |
| 910105 | ZSKV | Butterfly solar valve completely in metal | $3 / 4$ "G |
| 910106 | ZSKV | Butterfly solar valve completely in metal | 1 "G |
| 930106 | ZSKE | Fast escape clutch | - |
| 944007 | ZSP1 | Connecting vessel set, made up of flexible pipe $0.5 m$, <br> Butterfly solar valve and wall support | - |

## Technical drawings



12-25 Litres


35-50 Litres


80-600 Litres

## VSG VESSEL

expansion vessel for temperature reducing in solar systems


Technical and dimensional data

| Model | Code | Capacity (Ltr) | $\varnothing$ Diameter | Height | E | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VSG 5 | 11 A0000512 | 5 | 160 mm | 270 mm | - | No2 $\times 3 / 4$ " G |
| VSG 8 | 11 A 0000837 | 8 | 200 mm | 280 mm | - | No2 $\times 3 / 4$ " $G$ |
| VSG 12 | 11 A 0001216 | 12 | 270 mm | 264 mm | - | No2 $\times 3 / 4$ " $G$ |
| VSG 18 | 11 A0001836 | 18 | 270 mm | 349 mm | - | No2 $\times 3 / 4$ " $G$ |
| VSG 35 | 11 A 0003510 | 35 | 380 mm | 367 mm | 125 mm | No2 $\times 3 / 4$ " G |
| VSG 50 | 11 A0005022 | 50 | 380 mm | 505 mm | 146 mm | No2 $\times 3 / 4$ " $G$ |
| VSG 105 | 11 A0010518 | 105 | 500 mm | 665 mm | 165 mm | No2 x 1 "G |
| VSG 200 | 11 A0020013 | 200 | 600 mm | 812 mm | 225 mm | No2 x 1 "G |
| VSG 400 | 11 A0040017 | 400 | 630 mm | 1450 mm | 245 mm | No2 x 1 "G |

## Material description

| Description | Material |
| :--- | :--- |
| Shell | Carbon Steel |
| Connections | Carbon Steel |
| Colour | White |

## Operating conditions

| Maximum operating pressure | 10 bar |
| :--- | :--- |
| Operating temperature | $-10^{\circ} \mathrm{C}-110^{\circ} \mathrm{C}$ |

## Technical drawings



5-18 Litres


35-50 Litres


105-400 Litres

## Operation of VSG vessel

When there is excessively high temperature in the solar energy system (in some cases even vapour), the hot fluid mixes with the cold stagnant fluid in the additional tank VSG. Therefore we have a cooling of the hot fluid dispersion in the VSG tank. In this way the membrane of the SOLARPLUS vessel is protected from the excessive temperatures.


## SOLARPLUS SAFE

expansion vessel for solar systems capacity: from 18-50 litres

## Advantages

SOLARPLUS SAFE is a product which combines SOLARPUS and VSG vessels into only one vessel. This vessel is suitable for use in solar systems according to EN 12976 and EN 12977 (DIN 4757). The vessel ensures safe operation even in the the case of excessive temperatures.

Technical and dimensional data

| Model | Code | Capacity (Ltr) | $\varnothing$ Diameter | Height | Connection |
| :---: | :---: | :---: | :---: | :---: | :---: |
| SOLAR PLUS SAFE | 11A2001822 | 18 Solar + 6 VSG | 270 mm | 453 mm | $3 / 4$ "G |
| SOLAR PLUS SAFE | 11 A2002522 | 25 Solar + 10 VSG | 300 mm | 526 mm | $3 / 4$ "G |
| SOLAR PLUS SAFE | 11 A2003319 | 35 Solar + 12 VSG * | 380 mm | 480 mm | 3/4"G |
| SOLAR PLUS SAFE | 11A2005010 | 50 Solar + 15 VSG * | 380 mm | 650 mm | 3/4"G |

* With feet


## Material description

| Description | Material |
| :--- | :--- |
| Shell | Carbon Steel |
| Connections | Carbon Steel |
| Colour | White epoxy-powder coating |

Operating conditions

| Maximum operating pressure | 10 bar |
| :--- | :--- |
| Factory precharge | 2.5 bar |
| Maximum temperature on the <br> membrane | $100^{\circ} \mathrm{C}$ |
| Membrane | ZILAN membrane |
| Approval | European directive |

## Technical drawings



made in italy - globally renowned

Zilmet is an international manufacturer of high quality expansion tanks, with a large number of production sites branches and distributors in Europe and throughout the world.

As a leader in the thermo-hydraulic market our objectives are constant research for new products and innovative solutions, always keeping quality as our characteristic element.


## MATIC-PRO



## expansion vessels for pressure maintaining

The de-gassing and automatic reintegration allows the system to operate in conditions that permit efficiency and energy consumption
optimisation

pressure maintaining station with automatic
water make-up and deaeration
capacity: from 300-1000 litres

## Advantages

The de-gassing and automatic reintegration allows the system to operate in conditions which permit efficiency and energy consumption optimisation.

## Technical features

The main feature of MATIC-PRO is pressure maintenance, along with increased volume and liquid compensation in heating and air conditioning systems. It is made up of a pump group (one or two high pressure centrifugal pumps) equipped with both soft start and stop, preventing extreme pressure variations. Included, is a system of modulating valves and a non-pressurised tank. The system is regulated by a control panel with a micro processor. Maximum working pressure: 10 bar.


Technical and dimensional data

| Model | H max | Pump | Soft start | Power | Size |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 M10351001 | 35 mm | 1 nr | YES | 0.7 kw | $460 \times 650 \times 700 \mathrm{~mm}$ |
| 1 M 10551001 | 55 mm | 1 nr | YES | 0.9 kw | $460 \times 650 \times 700 \mathrm{~mm}$ |
| 1 M 20351001 | 35 mm | 2 nr | YES | 1.4 kw | $460 \times 650 \times 700 \mathrm{~mm}$ |
| 1 M 20551001 | 55 mm | 2 nr | YES | 1.8 kw | $460 \times 650 \times 700 \mathrm{~mm}$ |
| 1 M 20951001 | 95 mm | 2 nr | YES | 2.2 kw | $460 \times 650 \times 700 \mathrm{~mm}$ |


(1) MATIC PRO 2-95
(2) MATIC PRO 2-55
(3) MATIC PRO 2-95
(4) MATIC PRO 2-35
(5) MATIC PRO 2-95

- Pressure maintain
- Automatic filling
- Central degassing
- Security system
- Saving storage volume

Degassing cycle principle




[^0]:    50-100 Litres Vertical

